

IN THE SPECIFICATION:

Please amend Page 2 below the bottom line thereof to cancel the previously added following paragraphs:

~~—A process for the production of a six layer composite material (1, 21) with a only one plastic layer (4, 24) that has release properties with respect to adhesive consisting of~~
~~—— locating materials producing the release properties within the plastic layer, wherein a first web (2, 22) is provided in~~
~~production of the composite material (1, 21) on one side of which a~~
~~only one layer of adhesive (3, 23) is located, and said only one~~
~~adhesive layer is always coextruded and directly bonded together~~
~~with the said only one plastic layer (4, 24) with the release~~
~~properties, which is in turn directly bonded to a second web (5,~~
~~25); and~~
~~—— wherein said first web and said second web is selected from~~
~~the group consisting of paper, metal foil, and non-woven fabric;~~
~~and~~
~~—— providing the first web and the second web in a spaced apart~~
~~position; and extruding the said only one adhesive layer (3, 23)~~
~~and the said only one layer (4, 24) with the release properties~~
~~between the two webs (2, 22 and 5, 25); and forming the bond~~
~~directly with the two webs;~~
~~—— wherein further layers (26) are provided that are located on~~
~~and directly bonded to both sides of the web (2, 5 or 22, 25), such~~

~~that both webs are each provided with a further layer (26) directly bonded to the webs.==~~

~~--A process for the production of a six layer composite material (1, 21) with a only one plastic layer (4, 24) that has release properties with respect to adhesives consisting of~~
~~locating materials producing the release properties within the plastic layer, wherein a first web (2, 22) is provided in production of the composite material (1, 21) on one side of which a only one layer of adhesive (3, 23) is located, and said only one adhesive layer is always coextruded and directly bonded together with the said only one plastic layer (4, 24) with the release properties, which is in turn directly bonded to a second web (5, 25); and~~

~~wherein said first web and said second web is selected from the group consisting of paper, metal foil, and non-woven fabric; and~~

~~wherein further layers (26) are provided that are located on and directly bonded to both sides of the webs (2, 5 or 22, 25), such that both webs are each provided with a further layer (26) directly bonded to the webs.==~~

--The drawings illustrate the fact that the layers are directly bonded together and are directly bonded to the webs, and.

~~that there is only one adhesive layer and there is only one plastic layer with release properties.~~

Please amend Page 2 below the bottom line thereof to add the following new paragraphs:

A process for the production of a five layer composite material (1, 21) with a plastic layer (4, 24) that has release properties with respect to adhesive comprising

locating materials producing the release properties within the plastic layer, wherein a first web (2, 22) is provided in production of the composite material (1, 21) on one side of which a layer of adhesive (3, 23) is located, and said adhesive layer is always coextruded and directly bonded together with the plastic layer (4, 24) with the release properties, which is in turn directly bonded to a second web (5, 25); and

wherein said first web and said second web is selected from the group consisting of paper, metal foil, and non-woven fabric; and

providing the first web and the second web simultaneously in a spaced apart position; and extruding the adhesive layer (3, 23) and the layer (4, 24) with the release properties between the two webs (2, 22 and 5, 25); and forming the bond directly with the two webs;

wherein a further layer (26) is provided that is located on

and directly bonded to one side of the web (2, 5 or 22, 25), such that one web is provided with said further layer (26) directly bonded to the web.

A process for the production of a five layer composite material (1, 21) with a plastic layer (4, 24) that has release properties with respect to adhesives consisting of

locating materials producing the release properties within the plastic layer, wherein a first web (2, 22) is provided in production of the composite material (1, 21) on one side of which a layer of adhesive (3, 23) is located, and said adhesive layer is always coextruded and directly bonded together with the plastic layer (4, 24) with the release properties, which is in turn directly bonded to a second web (5, 25); and

wherein said first web and said second web is selected from the group consisting of paper, metal foil, and non-woven fabric; and

wherein a further layer (26) is provided that is located on and directly bonded to one side of the web (2, 5 or 22, 25), such that one web is provided with said further layer (26) directly bonded to the web; and

wherein said layer of adhesive (23), said release layer (24), said web (25), and said further layer (26) are applied to the web (22) by coextrusion.

A process for the production of a four layer composite material (1, 21) with a plastic layer (4, 24) that has release properties with respect to adhesives comprising

locating materials producing the release properties within the plastic layer, wherein a first web (2, 22) is provided in production of the composite material (1, 21) on one side of which a layer of adhesive (3, 23) is located, and said adhesive layer is always coextruded and directly bonded together with the plastic layer (4, 24) with the release properties, which is in turn directly bonded to a second web (5,25); and

wherein said first web and said second web is selected from the group consisting of paper, metal foil, and non-woven fabric; and

providing the first web and the second web simultaneously in a spaced apart position; and extruding the adhesive layer (3, 23) and the layer (4, 24) with the release properties between the two webs (2, 22 and 5, 25); and forming the bond directly with the two webs.